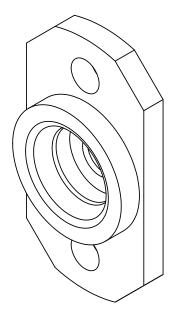
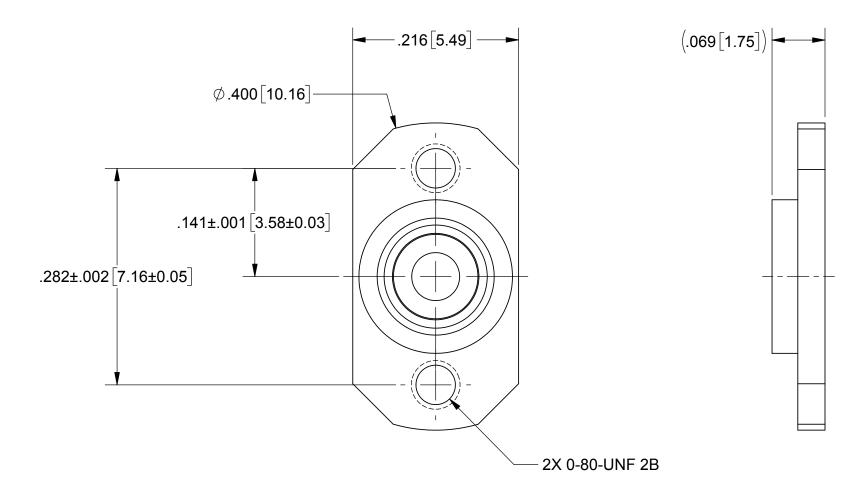
ROHS COMPLIANT



REVISION HISTORY				
REV	DESCRIPTION	DATE	APPROVED	
-	DCN 46856	9/17	FSG	





MATERIAL:

STAINLESS STEEL PER AMS-5640, ALLOY UNS S30300, TYPE 1; OR ASTM A582 TYPE 303, COND. A

FINISH:

PASSIVATED PER AMS-2700

M	ATERIAL:	SEE	NOTES		
FI	NISH:	SEE	NOTES		
SI	4				
	PROPRIETARY				
IS A W	THE SOLE PR	ROPERTY OF CTION IN PA WRITTEN PE		VE, IN	

THER AND E BROHESTION					
INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994					
.XXX ±.005					
DECIMAL: .X ±.030 .XX +.010					
FRACTIONAL: ±1/64 ANGULAR: X° ±1°0 X°X' +15'					
DIMENSIONS ARE IN INCHES TOLERANCES:					

NAL: ±1/64 ANGULAR: X* ±1*0' X*X' ±15' .: X ±0.30 .XX ±.010 .XXX ±.005 RET DIMENSIONS AND TOLERANCES ME Y14.5M - 1994	1) ALL DIMENSIONS ARE IN INCHES [MILLIMETERS] 2) ALL DIMENSIONS ARE AFTER PLATING. 3) BREAK CORNERS & EDGES. 005 R. MAX. 4) CHAM. 1ST & LAST THREADS. 5) SUFFACE ROUGHNESS 63-MIL-STD-10. 6) DIA.'S ON COMMON CENTERS TO BE CONCENTRIC WITHIN. 004 T.I.R. 7) REMOVE ALL BURRS	
D ANGLE PROJECTION	DRAWN:	GPF 9/26/17
\bigcirc	CHECKED:	FSG 9/26/17

APPROVED:

UNLESS OTHERWISE SPECIFIED

FSG 9/26/17



3mm SMOOTH BORE FLANGE

SIZE CAGE CODE DWG. NO. B 95077 012-80-487/020 SCALE: 8:1